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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/863,181	05/23/2001	William A. Cox	CWL-101-A	9646
7590 12/17/2003			EXAMINER	
Andrew R. Baslie			PETERSON, KENNETH E	
Young & Baslie Suite 624	e, P.C.		ART UNIT	PAPER NUMBER
3001 West Big Beaver Road			3724	
Troy, MI 480	84		DATE MAILED: 12/17/2003	\mathcal{C}

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
•	09/863,181	COX, WILLIAM A.	_
Office Action Summary			-
	Examiner	Art Unit	
The MAILING DATE of this communication ap	Kenneth E Peterson	h the correspondence address	
Period for Reply	speare on the bover enect with	· · · · · · · · · · · · · · · · · · ·	
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statu - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	136(a). In no event, however, may a re ply within the statutory minimum of thirty d will apply and will expire SIX (6) MONT te, cause the application to become ABA	ply be timely filed (30) days will be considered timely. THS from the mailing date of this communication NDONED (35 U.S.C. § 133).	ı.
1) Responsive to communication(s) filed on 21	November 2003.		
2a)⊠ This action is FINAL . 2b)□ This	s action is non-final.		
3) Since this application is in condition for allow closed in accordance with the practice under			
Disposition of Claims			
4) Claim(s) <u>1,3-17,36-40 and 46</u> is/are pending	in the application.		
4a) Of the above claim(s) is/are withdress. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1.3-17.36-40 and 46 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/			
Application Papers	or ordered requirements		
9) The specification is objected to by the Examir	ner		
10) The drawing(s) filed on is/are: a) ac		by the Examiner.	
Applicant may not request that any objection to the	•		
Replacement drawing sheet(s) including the corre	ction is required if the drawing(s) is objected to. See 37 CFR 1.121(c	l).
11) The oath or declaration is objected to by the E	Examiner. Note the attached	Office Action or form PTO ₁ 152.	
Priority under 35 U.S.C. §§ 119 and 120			
12) Acknowledgment is made of a claim for foreignal All b) Some * c) None of: 1. Certified copies of the priority documer 2. Certified copies of the priority documer 3. Copies of the certified copies of the priority application from the International Bures * See the attached detailed Office action for a list 13) Acknowledgment is made of a claim for domes since a specific reference was included in the first sentence of the foreign language processing the sentence of the first sentence of the first sentence of the sentence of the first sentence of the sentence of the first sentence of the sentence o	nts have been received. Ints have been received in Aporty documents have been au (PCT Rule 17.2(a)). Inst of the certified copies not restic priority under 35 U.S.C. (irst sentence of the specifical rovisional application has bestic priority under 35 U.S.C. (stict priority under 35 U.S.C. (stict priority under 35 U.S.C.)	oplication No received in this National Stage received. § 119(e) (to a provisional application or in an Application Data She en received. §§ 120 and/or 121 since a specific	eet.
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) 🔲 Notice of Int	ummary (PTO-413) Paper No(s) formal Patent Application (PTO-152)	

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1. Claims 5,9 and 11 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

On line 2 of claim 5 is the term "an alignment surface". This term cannot be found in the specification and it is not clear what is being referred to.

Claim 9 claims that the modular die supports have longitudinally spaced bearing assemblies. However, parent claim one recites *at least* one first modular die support. The use of the term "at least" infers that plural first modular die supports are disclosed. Indeed, there are plural separate die supports (42) as seen in figure 1. No *single* die support has "longitudinally spaced bearing assemblies". Since claim 9 conflicts with parent claim 1, it is not clear how it should be interpreted.

Claim 11 recites a spacer. However, parent claims recites that the first modular die support is attached *directly* to the base, which precludes the embodiment of figure 7, which in turn precludes claiming spacers. Since it is not clear how a spacer would fit in the other embodiments, claim 11 cannot be addresses by the prior art.

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1,3,8,9,13,16,17,36 and 46 are rejected under 35 U.S.C. 102(b) as being anticipated by Gautier, who shows a rotary die apparatus having all of the recited

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limitations including 4 columns (31), a base (12), a cap, a cross member (15), a first die support module having spaced bearings (13) fixed directly to the base (12A), a second die support module having spaced bearings (16), and a pressure device (21,22).

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1,3-6,8,9,10,13-17,36 and 46 rejected under 35 U.S.C. 103(a) as being unpatentable over Gautier in view of Bell.

Gautier, as set forth above, shows a rotary die apparatus having all of the recited limitations except for a radial flange on the lower rotary die. Note that Gautier does show a radial flange on the upper rotary die.

Bell shows that it is well known for both the upper and lower rotary dies to have peripheral, contacting flanges (26,28). This is an equivalent arrangement to the single flange arrangement found in Gautier. It would have been obvious to one of ordinary skill in the art to have modified Gautier by making both of the rotary dies have peripheral flanges contacting one another, since Bell has shown this to be an art recognized equivalent. See MPEP 2144.06.

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6. Claims 1,3,7,8,9,13,16,17,36,40 and 46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gautier in view of the Bernal rotary die module (reference AS from the 23 May 01 I.D.S.).

Gautier, as set forth above, shows a rotary die apparatus having all of the recited limitations except for there is just one cross member instead of two.

Bernal shows that it is well known for the cross member to comprise two separate pieces, each piece engaging two rods. This is an equivalent arrangement to the single cross member arrangement found in Gautier. It would have been obvious to one of ordinary skill in the art to have modified Gautier by making the cross member in a first and second piece, since Bell has shown this to be an art recognized equivalent.

7. Claims 1,3,8,9,13,16,17,36-39 and 46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gautier in view of the Okuda et al.

Gautier's rotary die apparatus has columns that are non-cylindrical. However, Okuda shows that it is well known for rotary dies (8a and 8b) to be vertically adjustable on columns that are cylindrical and of uniform cross-section (13). It would have been obvious to one of ordinary skill in the art for Gautier to have employed cylindrical columns, as taught by Okuda, since they are art recognized equivalents.

8. Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Gautier in view of Bell, as set forth above, and further in view of Okuda et al.

Gautier's rotary die apparatus, as modified, has columns that are non-cylindrical.

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However, Okuda shows that it is well known for rotary dies (8a and 8b) to be vertically adjustable on columns that are cylindrical and of uniform cross-section (13). It would have been obvious to one of ordinary skill in the art for Gautier to have employed cylindrical columns, as taught by Okuda, since they are art recognized equivalents.

- 9. Applicant's arguments with respect to the claims have been considered but are moot in view of the new ground(s) of rejection.
- 10. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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11. Made of record but not relied on are patents to Belongia and Roseman showing

bases with bearings attached directly thereto.

12. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Ken Peterson at 703-308-2186, who can normally be

reached on Monday thru Thursday between 7am and 4pm. In lieu of mailing, it is

encouraged that all formal responses be faxed to 703-872-9306.

If attempts to reach the examiner are unsuccessful, the examiner's supervisor.

Allan Shoap can be reached on 703-308-1082. Any inquiry of a general nature or

relating to the status of this application should be directed to the receptionist whose

telephone number is 703-308-1148.

kp

December 10, 2003

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